



# GLUE GUIDE

## CBC.PCR | CBC.P

To ensure proper machine performance, it is essential to use the correct type of glue and temperature range according to the glue system in use.

### EVA GLUE

For **EVA glue**, use **granulated (pellet) glue** with an operating temperature between:  
**356°F to 410°F (180°C to 210°C)**

Do **not** use EVA glue outside this temperature range, as improper temperatures may affect bonding quality and machine operation.

### PUR GLUE

For **PUR glue**, use **granulated (pellet) glue** with an operating temperature between:  
**230°F to 302°F (110°C to 150°C)**

Do **not** use PUR glue outside this temperature range, as improper temperatures may affect bonding quality and machine operation.

**⚠ Important:** Damage caused by the use of incorrect glue may result in the warranty being voided.

### Recommended Glues

For best results, we recommend the following pellet glues:



#### **EVA**

Jowat (ref. 288.60)  
Process Temp 180 - 200°C



#### **EVA**

Kleiberit (ref. 773.3)  
Process Temp 180 - 200°C



#### **PUR**

Jowat (ref. 608.00/608.01)  
Process Temp 110° - 130° C

**Any other EVA pellet glue brand** that meets the required temperature range of **180°C to 210°C (356°F to 410°F)**

**Any other PUR pellet glue brand** that meets the required temperature range of **110°C to 150°C (230°F to 302°F)**

### Need Assistance?

If you have questions about glue compatibility, setup, or operation, please contact our **Technical Support Team**. Our specialists are ready to help you select the correct glue and ensure optimal machine performance.

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